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## ORIGINAL ARTICLE

# Adsorptive remediation of Cu(II) and Ni(II) by microwave assisted H<sub>3</sub>PO<sub>4</sub> activated carbon

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## KEYWORDS

Natural fibers;  
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**Abstract** This work explores the feasibility of natural fibers derived from *Ficus carica* plant as an alternative precursor for the preparation of activated carbon via microwave assisted H<sub>3</sub>PO<sub>4</sub> activation. The properties of activated carbon were investigated by scanning electron microscope (SEM) and Fourier transform spectroscopy (FTIR). The operational parameters, chemical impregnation ratio, microwave power and irradiation time on the carbon yield and adsorption capability were investigated. Adsorption performance of Cu(II) and Ni(II) onto activated carbon was investigated as a function of pH, contact time, initial metal ion concentration and temperature. The adsorption capacity of Cu(II) and Ni(II) onto the adsorbent was found to be 23.08 and 18.78 mg/g, respectively. Adsorption of metal ions followed second order kinetics with best fit for Freundlich adsorption isotherm. The values of thermodynamic parameters such as enthalpy change ( $\Delta H^\circ$ ), entropy change ( $\Delta S^\circ$ ) and free energy change ( $\Delta G^\circ$ ) were evaluated for the adsorption of both the metal ions. Adsorption of metal ions onto activated carbon was spontaneous and endothermic in nature. The results suggested that activated carbon developed from natural fibers successfully improved the metal ions adsorption capacity. On the basis of our findings, the adsorbent could be used as a detoxifying agent for better management of industrial effluents.

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## 1. Introduction

The water pollution due to contamination by heavy metal ions was of high concern worldwide. The main sources of heavy metals are mining, metallurgical, chemical manufacturing, tannery, battery manufacturing industries, fossil fuel, chemical industry etc. (Gao et al., 2007). The presence of copper and nickel metal ions in water bodies, their bioaccumulation, potential toxicity, and adverse health effects were a matter of serious concern for the last few decades (Mousavi et al., 2010; Zhao et al., 2012a). Input of Cu(II) and Ni(II)

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from the industries, such as ferrous and non-ferrous metal-mineral processing, electroplating, porcelain enameling, copper sulfate manufacturing, battery and accumulator manufacturing, municipal wastes and sewage sludge discharges into freshwater, leaching of antifouling marine paints, wood preservatives into aquatic ecosystems, etc. has been increased sharply during the past century. In aquatic systems, these metal ions interact with numerous inorganic and organic compounds resulting in altered bioavailability and toxicity (Nriagu, 1979; Gupta et al., 2010; Juliana et al., 2013; Mudhoo et al., 2012). These interactions were essential for the understanding of copper and nickel toxicokinetics. Higher concentration of Cu(II) and Ni(II) resulted in carcinogenic, mutagenic reactions and may cause headache, dizziness, sickness and vomiting, chest pain, tightness of the chest, dry cough and shortness of breath, rapid respiration, cyanosis and extreme weakness (Gupta et al., 2012a; NAS, 1977). Hence, it becomes essential to reduce Cu(II) and Ni(II) from industrial wastewater to acceptable levels before discharging it into natural water bodies.

Numerous techniques have been investigated to eliminate the heavy metal ions from wastewater, including chemical reduction/precipitation, ion exchange, membrane separation, adsorption, etc. Adsorption technology is the most promising and widely used method to remove heavy metal ions due to its high efficiency for trace ions, easy handling, economical effectiveness and availability of various adsorbents (Hameed, 2009; Gupta et al., 2009a; Atar et al., 2012). Commercial activated carbons are excellent and versatile adsorbents because of their high inter-particulate surface area, high degree of micro-porosity, and surface chemical reactivity. The adsorption efficiency and cost of activated carbons largely depend on its precursor, activators and the production techniques. The use of relatively expensive and non-renewable precursors such as natural coal and conventional long duration heating production methods are major limitations associated with commercial activated carbon (Jagtøyen and Derbyshire, 1993; Gupta et al., 2009b). Nowadays, research has been focused on the production of activated carbons from cheaper, abundantly available, and renewable precursors. The biological materials (fruit stone and shells, agricultural waste and marine algal biomass, etc.) have been considered as potential precursors for activated carbons because of their abundance and renewable nature (Rao et al., 2006).

However, the natural fibers due to high lingo-cellulosic contents are proved to be efficient precursors for the activated carbon production. Therefore, in the present study focus has been given on the bio-based porous carbon prepared from *Ficus carica* fibers. Microwave assisted phosphoric acid activation of carbon has been carried out for effective adsorption of heavy metal ions. Microwave heating has been widely used in the activation of carbon. It is based on dielectric heating in which energy is absorbed by ions or molecules that are either induced or permanent dipoles. Unlike conventional heating, the energy conversion occurs by two mechanisms: ion conduction and dipole rotation inside particles (Foo and Hameed, 2012; Zhao et al., 2012b). So, the treatment time can be appreciably reduced as a result of microwave heating. Generally,  $H_3PO_4$  acts as a dehydrating catalyst, which can promote decomposition of the cellulosic precursor at a lower heat treatment temperature. Moreover, the presence of  $H_3PO_4$  in the interior of the precursor restricts the tar

formation of cross-links and inhibits the shrinkage of the precursor particle by occupying certain substantial volumes resulting in the lower weight loss and higher yield for  $H_3PO_4$  impregnated carbon (Ahmad and Thyodan, 2013).

In this study, an attempt was made for evaluating the viability of microwave radiations for the preparation of activated carbon from *Ficus carica* fiber via  $H_3PO_4$  activation. The functional and surface chemistry of the activated carbon was analyzed using some techniques. The adsorption capacity of the activated carbon was attempted for Cu(II) and Ni(II) removal from the aqueous phase. The effect of various reaction parameters such as solution pH, metal ion concentration, contact time, adsorbent dose, temperature, salinity, and hardness was investigated. Moreover, adsorption equilibrium isotherms, kinetics, and thermodynamic studies were also outlined.

## 2. Materials and methods

### 2.1. Materials

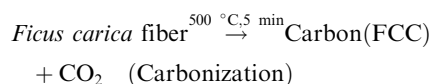
All chemicals used were of analytical grade and supplied by Sigma Aldrich, India (purity > 99%). All dilutions and washings were carried out using double distilled water. Muffle furnace (SUNVIC, UK) was used to carbonize *F. carica* fibers. The stock solution of Cu(II) was prepared at a concentration of 1000 mg/L from copper sulfate using double distilled water. The pH adjustments were made using 0.1 M NaOH and 0.1 N HCl.

FTIR spectra of the samples were recorded on Perkin-Elmer FTIR spectrophotometer (model 400, USA). Scanning electron microscope (JEOL JSM-6100, Japan) was used to study the surface morphology of the adsorbent. UV-visible spectrophotometer (Shimadzu UV-1601, Japan) was used to record the concentration of the Cu(II) and Ni(II) in the different samples.

### 2.2. Preparation of *F. carica* activated carbon (FCAC)

#### 2.2.1. Carbonization of *F. carica* fiber

*F. carica* bast was collected and washed with double distilled water to remove the adhered impurities. The bast was sodden into water for 30 days to separate the fibers. The obtained fibers were washed in double distilled water several times and dried in air. The dried samples were carbonized at 500 °C in a muffle furnace for about 5 min. The obtained carbon was leveled as FCC. The carbonization process may be represented as:



#### 2.2.2. Activation process

In this process, 25 g of FCC was treated with 70 ml of phosphoric acid solution (20%) to form slurry. Slurry was placed in a microwave oven for activation. The microwave (MW) input power was selected at 600 W and 5 min of irradiation time. The activated carbon was washed with double distilled water until the pH of the washing solution reached 7. The sample

was dried at 100 °C to obtain activated carbon (FCAC). The activation process may be represented as:

*Ficus carica* fiber



### 2.3. Equilibrium experiments

Equilibrium studies at different metal ions concentrations were investigated using the batch adsorption process as described earlier (Gupta et al., 2013). Batch adsorption studies were conducted in a set of 250 ml glass stopper Erlenmeyer flasks containing appropriate dose (0.5 g) of adsorbent and 100 ml of metal ion solution (50–500 mg/L). This mixture solution was agitated at a speed of 500 rpm in a thermoshaker until the equilibrium was attained. After equilibrium, supernatant was filtered and the equilibrium concentration of Cu(II) and Ni(II) was analyzed, respectively, using UV–visible spectrophotometer (Gopalan et al., 2012; Goyal et al., 2009). The percentage metal ion removal ( $R$ ) and the amount of metal ion adsorbed per unit mass of adsorbent ' $q_e$ ' (mg/g) were calculated using the following equations:

$$\%R = \frac{C_0 - C_e}{C_0} \times 100 \quad (1)$$

$$q_e = (C_0 - C_e) \times \frac{V}{M} \quad (2)$$

where  $C_0$  and  $C_e$  are the initial and equilibrium concentrations of the metal ion solution (mg/L),  $V$  is the volume of the solution (L), and  $M$  is the mass of the adsorbent used (g). The obtained data were fitted into adsorption isotherms, pseudo-first-order, pseudo-second-order and intraparticle diffusion models. For thermodynamics studies, observations were made under optimized conditions at different temperatures (20–50 °C).

## 3. Results and discussion

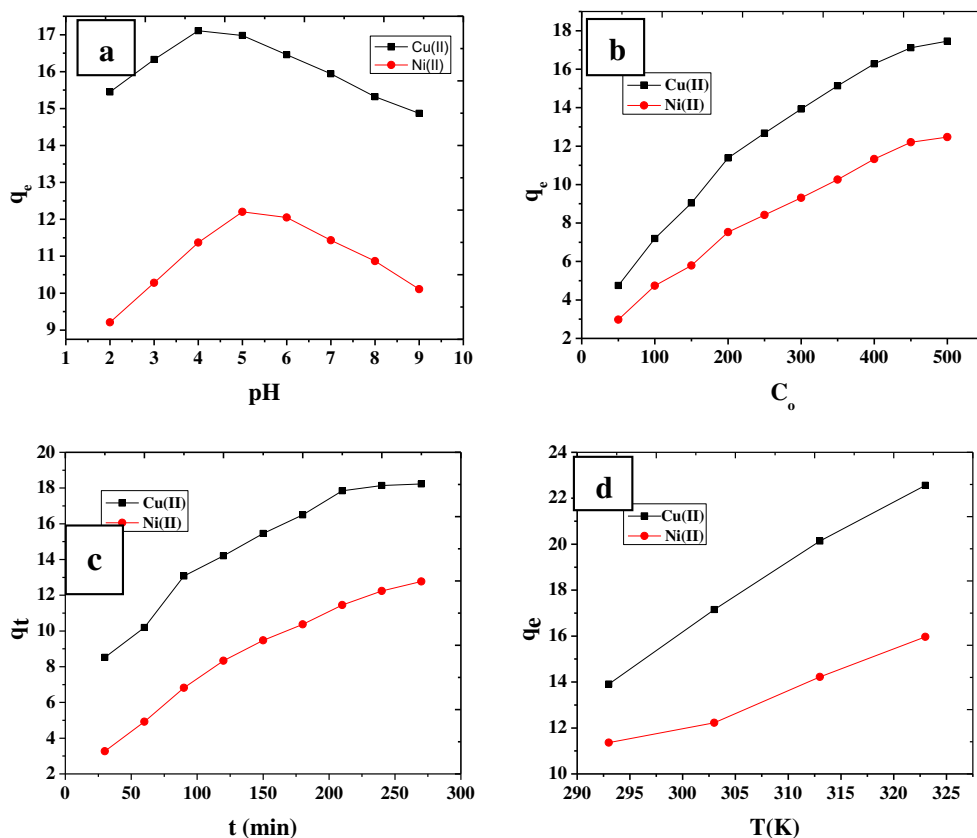
### 3.1. Characterization of FCAC

#### 3.1.1. Scanning electron microscopy (SEM)

The surface morphologies depicted the uneven porosity and rough surface of *Ficus carica* fiber based carbon. However, uniform porosity with significant number of pores was observed for FCAC. Therefore, activated carbon has more possibilities for adsorption of a large variety of polar and non-polar organic or inorganic compounds from water.

#### 3.1.2. Fourier transformer infrared spectroscopy (FTIR)

Fourier transformer infrared spectroscopy results indicated the complex nature of FCC and FCAC. The broad and intense absorption peak at 3400 cm<sup>-1</sup> corresponds to –OH groups. The absorption band at 1799.49 cm<sup>-1</sup> was assigned to C=O stretching vibrations of aldehydes, ketones, lactones and carboxylic groups (Sharma et al., 2013). The absorption peaks



**Figure 1** Effect of (a) pH, (b) concentration of metal ion solution, (c) contact time, and (d) temperature on the adsorption of Cu(II) and Ni(II) onto FCAC.

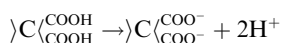
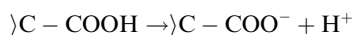
at 1065 and 1415  $\text{cm}^{-1}$  may be attributed to vibration of the C=O group in lactones and quinonic groups, respectively (Rosas et al., 2009). The peak at 2922  $\text{cm}^{-1}$  may be due to C–H stretching of methyl and methylene groups. These results indicated that FCC contains some amount of quinones that was attributed to the presence of C=O bonds by conjugating with the aromatic rings (Wang and Qin, 2006). It suggested that crosslink reactions together with aromatization have taken place during the carbonization of fibers.

In the case of FCAC, the appearance of additional peaks between 872 and 712  $\text{cm}^{-1}$  may be due to the interaction of phosphorous species resulting from phosphoric acid activation (Guo and Rockstraw, 2006).  $\text{H}_3\text{PO}_4$  may also produce activation through the formation of phosphate and polyphosphate bridges which connect crosslink biopolymer fragments, avoiding the contraction of the material. The removal of the activating agent during washing leads to a matrix in an expanded state with an accessible pore structure (Kennedy et al., 2004).

### 3.2. Effect of pH

The effect of pH on metal ions adsorption onto FCAC was shown in Fig. 1a. The maximum adsorption of Co(II) and Ni(II) onto the surface of the adsorbent was found to be at pH 4.0 and 5.0, respectively. The association/dissociation of surface functional groups determined the density of surface charge for electrostatic interactions and reactive sites for chemical interactions between the carbon surface and the specific contaminants. It has been observed that adsorption of cationic species depends on the acid oxygen-containing surface functional groups; whereas adsorption of non-ionic or anionic adsorbate species was closely correlated to the surface basicity and oxygen-free Lewis basic sites (Jagtoyen and Derbyshire, 1993).

Depending on the temperature range during carbonization and activation agent of the precursor, oxygen on the carbon surface was present in the form of two types of surface groups: one of which was postulated as carboxyl and lactones evolved on degassing as  $\text{CO}_2$  and is acidic in nature. The other oxygen group is quinones, evolved by degassing as CO and is non-acidic in nature (Guo and Rockstraw, 2006). The amounts of these two types of groups depend upon the source of raw material and the history of formation of the activated carbon. Thus, activated carbon may be regarded as being composed of amphoteric solids because of the existence of both negatively and positively charged sites on the surface; which type of sites dominate when activated carbon is placed in aqueous solution depends on the solution pH. In an aqueous solution, the acidic surface oxygen groups undergo ionization producing  $\text{H}^+$  ions, the degree of ionization depending on the pH of the solution. This ionization can be shown as:



The  $\text{H}^+$  ions are directed toward a liquid phase leaving the carbon surface with negatively charged  $-\text{COO}^-$  sites. A major fraction of negative sites on the adsorbent was occupied by metal ions via electrostatic attraction in the regions of lower pH. Hence, the maximum metal ion removal was observed at lower

pH (Yang et al., 2011). Therefore, the possible mechanisms of metal ion adsorption may be adsorbent–adsorbate electrostatic interactions.

### 3.3. Effect of initial metal ion concentration

The effect of initial metal ions concentration onto FCAC was shown in Fig. 1b. Adsorption experiments were carried out with varying initial metal ion concentrations from 50 to 500 mg/L using 0.5 g/100 mL activated carbon. The amount of metal ions adsorbed onto activated carbon at equilibrium increased from 4.69 to 17.51 mg/g for Cu(II) and 3.27 to 11.96 mg/g for Ni(II). The increase in uptake capacity of the adsorbent might be due to the fact that the high metal ion concentration provides higher driving force for the transfer process to overcome the mass transfer resistance (Wang et al., 2009; Mittal et al., 2008).

### 3.4. Effect of contact time

The results of the effect of contact time on the adsorption of Cu(II) and Ni(II) onto FCAC are shown in Fig. 1c. It was revealed that the adsorption of Cu(II) ions onto the adsorbent is relatively faster. The complete adsorption equilibrium between the two phases was obtained after 200 min for Cu(II) and 225 min for Ni(II). The fast metal ions uptakes by the adsorbent was due to their highly porous and mesh like structure, which provided ready access and a large surface area for the adsorption of the metal ions onto the binding sites (Rao et al., 2006).

### 3.5. Effect of temperature

It has been observed that adsorption of Cu(II) and Ni(II) onto FCAC increased with temperature from 20 to 50 °C (Fig. 1d). It may be due to various factors such as enhancement of interaction between adsorbent and adsorbate, creation of new adsorption sites and increased rate of intra-particle diffusion at higher temperatures (Srivastava and Tyagi, 1995). The increase in adsorption efficiency with temperature indicated that the reaction follows the endothermic pathway.

### 3.6. Application of isotherms models

The adsorption data were evaluated in terms of Langmuir, Freundlich, Tempkin, and Dubinin–Radushkevich (DR) isotherm models. The model expressions and linearized forms onto FCAC are shown in Table 1. Each isotherm model describes a particular feature of the adsorption process and a critical analysis of the fitted models was carried out. The value of the isotherms parameters are summarized in Table 2.

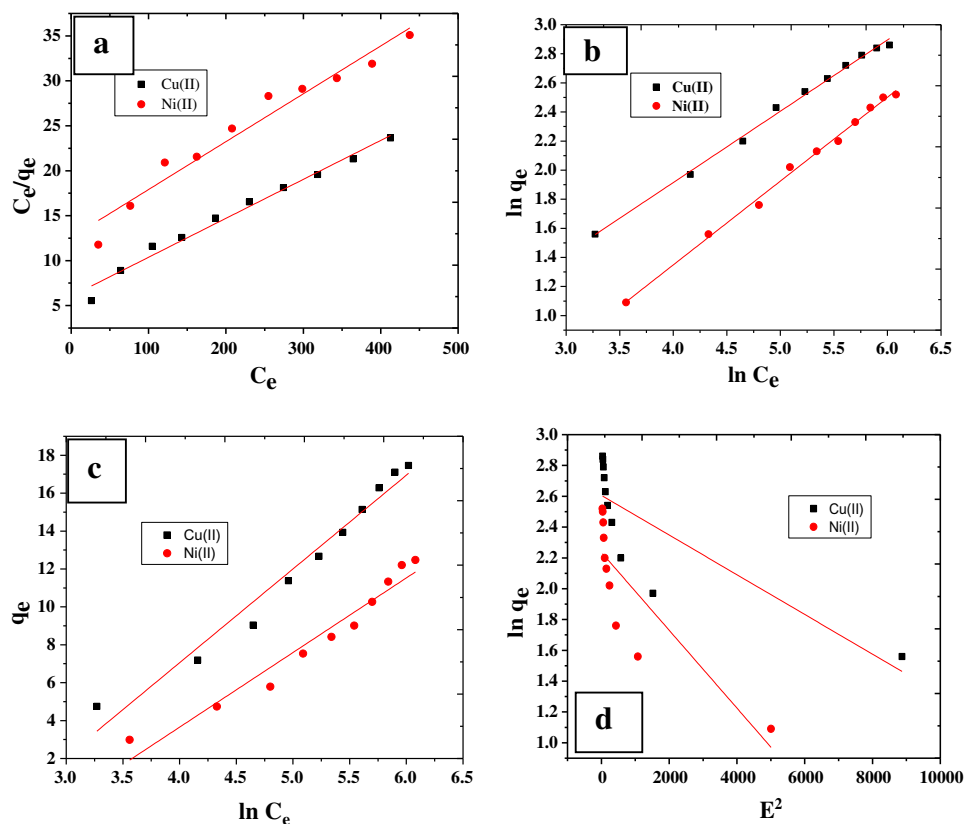
Fig. 2a illustrates the Langmuir isotherm for the adsorption of Cu(II) and Ni(II) onto FCAC. The experimental data were analyzed by linear regression analysis and a simple Langmuir isotherm provides an excellent description of the adsorption with correlation coefficients 0.954 for Ni(II) and 0.981 for Cu(II). It has been observed that Cu(II) has a stronger adsorptive potential as its isotherm is located at a lower position in the plot. The values for the Langmuir constant,  $q_m$ , have been observed as 23.08 mg/g for copper (II) and 18.78 mg/g for

**Table 1** Expressions for isotherm models and their linearized forms.

Isotherm	Expression	Linearized form	Parameters
Langmuir	$q_e = \frac{q_m K_L C_e}{1 + K_L C_e}$	$\frac{1}{q_e} = \frac{1}{q_m} + \frac{1}{K_L q_m C_e}$	$K_L, q_m$
Freundlich	$q_e = K_F C_e^{1/n}$	$\ln q_e = \ln K_F + \frac{1}{n} \ln C_e$	$K_F, n$
Dubinin–Radushkevich	$q_e = q_D \exp(-BE^2)$	$\ln q_e = \ln q_D - BE^2$	$B, q_D$
Temkin	$q_e = \beta \ln(\alpha C_e)$	$q_e = \beta \ln \alpha + \beta \ln C_e$	$\alpha, \beta$

**Table 2** Isotherm constants and correlation coefficients for the adsorption of Cu(II) and Ni(II) onto FCAC.

Isotherm	Parameters	Cu(II)	Ni(II)
Langmuir	$q_m$ (mg/g)	23.08	18.78
	$K_L$ (L/mg)	0.007	0.004
	$R_L$	0.237	0.344
	$R^2$	0.981	0.954
Freundlich	$n$	2.040	1.736
	$K_F$ (L/g)	0.954	0.384
	$R^2$	0.995	0.993
Dubinin–Radushkevich	$q_D$ (mg/g)	13.55	9.36
	$B$ (mol <sup>2</sup> /kJ <sup>2</sup> )	$1.29 \times 10^{-4}$	$2.53 \times 10^{-4}$
	$E$ (J/mol)	62.28	44.73
	$R^2$	0.647	0.673
Temkin	$\alpha$ (L/g)	0.077	0.046
	$\beta$ (mg/L)	4.95	3.94
	$b$	509.41	639.93
	$R^2$	0.967	0.947

**Figure 2** Different isotherms for Cu(II) and Ni(II) adsorption onto FCAC: (a) Langmuir isotherm, (b) Freundlich isotherm, (c) Dubinin–Radushkevich isotherm, and (d) Temkin isotherm.



nickel (II). It is perceived by comparison of the results that Cu(II) was removed more extensively than Ni(II) at the optimum pH and temperature. The preference of activated carbon for metal ions has been related to the net effect of metal electronegativity, ionic radius, electrostatic interactions, nature of surface groups, hydration of the ions, etc. (Allen and Brown, 1995; Mittal et al., 2010a).

Freundlich isotherm was commonly used to describe the surface heterogeneity. Fig. 2b depicts the Freundlich isotherm in which constant  $K_F$  is related to overall adsorption capacity and constant ' $n$ ' is related to surface heterogeneity. The values of isotherm constant ( $K_F$ ) and coefficient of regression ( $R^2$ ) are shown in Table 2. The value of  $n$  ( $> 1$ ) indicates favorable and heterogeneous adsorption of metal ions onto FCAC (Freundlich, 1906).

The Dubinin–Radushkevich, (R–D) isotherm model (Fig. 2c) was applied to estimate the porosity apparent free energy and the characteristics of sorption (Monika et al., 2009). The estimated constant,  $B$  related to adsorption energy of Cu(II) and Ni(II) was presented in Table 2. This constant gives an idea about the mean free energy  $E$ , which was valued as 62.28 and 44.73 J/mol for Cu(II) and Ni(II), respectively.  $E$  was a parameter used in predicting the type of adsorption (Dubinin, 1960). The  $E$  value less than 8 kJ/mol indicated physisorption (Monika et al., 2009). The R–D Theoretical saturation capacity,  $q_D$  for Cu(II) and Ni(II) adsorption has been estimated as 13.55 and 9.36 mg/g, respectively.

Tempkin isotherm model assumes that a fall in heat of sorption was linear rather than logarithmic. The data were analyzed according to linear form of the Tempkin model. The isotherm constant  $\alpha$  and  $\beta$  are related to maximum binding energy and heat of adsorption, respectively (Fig. 2d). The correlation coefficient values ( $R^2$ ) and isotherm constants are listed in Table 2.

### 3.7. Adsorption kinetics

In order to examine the controlling mechanism of the adsorption process, the adsorption data were evaluated in terms of pseudo-first and second-order kinetic models (Pathania and Sharma, 2012). The model expressions and linearized forms are shown in Table 3.

In case of pseudo-first-order rate kinetic equation of Lagergren (1898) the values of the rate constant of adsorption  $k_1$  and adsorption capacity  $q_e$  were evaluated from the linear plots of  $\log(q_e - q_t)$  versus  $t$  (Fig. 3a). It was observed that the correlation coefficients  $R^2$  for the linear plots of the pseudo-first order model are 0.977 and 0.942 for Cu(II) and Ni(II), respectively. In the case of pseudo-second-order model (Ho and McKay, 1999) the values of  $k_2$  and  $q_e$  can be determined experimentally from the slope and intercept of a plot of  $t/q_t$  versus  $t$  (Fig. 3b). It is evident from Table 4 that the correlation coefficients  $R^2$

for the linear plots of the pseudo-second-order model were 0.996 and 0.984 for Cu(II) and Ni(II), respectively. The higher values of  $R^2$  were recorded for the pseudo-second-order compared to pseudo-first-order model. This indicates that the adsorption kinetic was better represented by the pseudo-second-order model for both metal ions. Therefore, the overall rate of the metal ions adsorption process appears to be controlled by the chemical process via ion exchange and/or complexation process (Wang and Qin, 2006).

The intraparticle diffusion model was investigated to identify the adsorption mechanism and to predict the rate controlling step, where  $C$  is the intercept and  $k_{id}$  (mg/g min<sup>1/2</sup>) is the intraparticle diffusion rate constant which can be evaluated from the intercept and slope of the plot of  $q_t$  versus  $t^{1/2}$  (Fig. 3c). The intraparticle diffusion model usually includes three steps. The first portion is the external surface adsorption or boundary layer diffusion. The second portion is the gradual stage of adsorption which is the intraparticle diffusion. If the plot of  $q_t$  versus  $t^{1/2}$  is linear and passes through the origin, then the intraparticle diffusion was the rate-controlling step. The third portion is the final equilibrium stage where the intraparticle diffusion slows down due to the saturation of adsorption sites (Li et al., 2009; Gupta et al., 2011a,b).

Fig. 3c showed that the linear plots did not pass through the origin and indicated that the intraparticle diffusion was not the only rate controlling step and the boundary layer diffusion controlled the adsorption to some degree. This deviation may be due to the difference in the mass transfer rate in the initial and final stages of adsorption. The values of  $C$  and  $k_{id}$  are given in Table 4. A high value of  $C$  in the case of Cu(II) than Ni(II) indicated an increasing boundary layer effect in Cu(II) adsorption onto activated carbon.

### 3.8. Adsorption thermodynamics

The thermodynamics of adsorption of the adsorbate onto FCAC adsorbent was evaluated from free energy change ( $\Delta G^0$ ), enthalpy change ( $\Delta H^0$ ) and entropy change ( $\Delta S^0$ ) of sorption using the following equations:

$$\ln K_D = -\frac{\Delta G^0}{RT} \quad (3)$$

$$K_D = \frac{C_0 - C_e}{C_e} \quad (4)$$

$$\Delta G^0 = -2.303RT \log K_D \quad (5)$$

The other thermodynamic parameters such as change in standard enthalpy ( $\Delta H^0$ ) and standard entropy ( $\Delta S^0$ ) were determined using the following equation

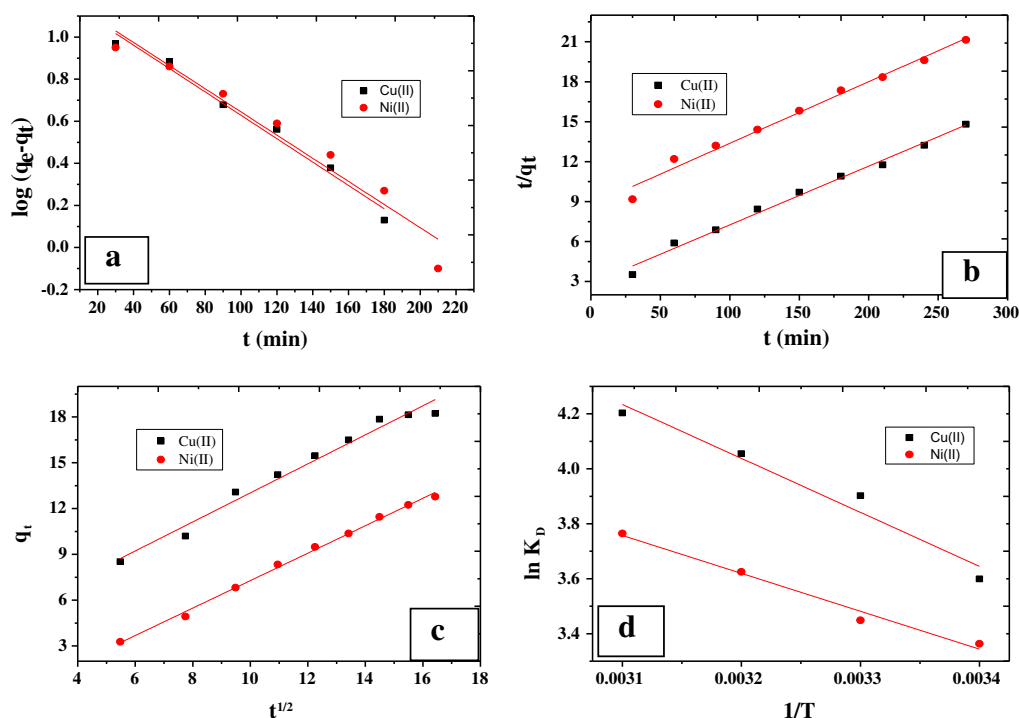
$$\Delta G^0 = \Delta H^0 - T\Delta S^0 \quad (6)$$

$$\ln K_D = \frac{\Delta S^0}{R} - \frac{\Delta H^0}{RT} \quad (7)$$

where,  $R$  is universal gas constant (8.314 kJ/mol),  $C_0$  and  $C_e$  are the initial and equilibrium concentrations (mg/L).  $\Delta S^0$  and  $\Delta H^0$  were obtained from the slope and intercept of the vant Hoff's plot of  $\ln K_D$  versus  $1/T$  (Fig. 3d). The thermodynamic parameters for Cu(II) and Ni(II) adsorption onto activated carbon is shown in Table 5. The positive value of  $\Delta H^0$  indicated that metal ions adsorption was a physical and

**Table 3** Expressions for kinetics models and linearized forms.

Kinetic Model	Expression	Parameters
Pseudo first order	$\log(q_e - q_t) = \log q_e - \frac{k_1 t}{2.303}$	$k_1, q_e$
Pseudo second order	$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e}$	$k_2, q_e$
Intraparticle diffusion	$q_t = k_{id} t^{1/2} + C$	$k_{id}, C$



**Figure 3** Different plots for Cu(II) and Ni(II) adsorption onto FCAC: (a) pseudo first plot, (b) second order plot, (c) intraparticle diffusion plot, and (d) vant Hoff's plot.

**Table 4** Kinetics parameters for the adsorption of Cu(II) and Ni(II) onto FCAC.

Model/parameters	Cu(II)	Ni(II)
<i>Pseudo first order model</i>		
$k_1$ (min <sup>-1</sup> )	0.013	0.013
$q_e$ (mg/g)	15.24	15.64
$R^2$	0.977	0.942
<i>Pseudo second order model</i>		
$k_2$ (g mg <sup>-1</sup> min <sup>-1</sup> )	$5.29 \times 10^{-4}$	$2.45 \times 10^{-4}$
$q_e$ (mg/g)	23.92	21.60
$R^2$	0.996	0.984
<i>Intraparticle diffusion model</i>		
$k_{id}$ (mg/g min <sup>1/2</sup> )	0.951	0.899
$C$ (mg/g)	3.52	1.72
$R^2$	0.975	0.996

endothermic reaction in both the cases that further confirmed strong interactions between the adsorbate and adsorbent species. An adsorption process is generally considered as physical if  $\Delta H^0 < 25$  kJ/mol and as chemical when  $\Delta H^0 > 40$  kJ/mol (Gupta et al., 2012b; Mittal et al., 2009). The negative values

of  $\Delta G^0$  at 20–50 °C of metal ions indicated spontaneous adsorption. Further, the positive value of entropy change,  $\Delta S^0$  reflected the increased randomness at the solid–solution interface during the fixation of the adsorbate on the active sites of the adsorbent. This was due to the fact that before the adsorption process starts, the adsorbate ions in solution are heavily solvated and the system is more ordered. The order is lost when the ions were adsorbed on the surface, due to the release of solvated water molecules (Gupta et al., 2001;2002;2003;2005;2006a;2006b). Moreover, the adsorbed solvent (water) molecules which were displaced by the adsorbed species, gain more translation entropy.

### 3.9. Comparison with other adsorbents

The values of the adsorption capacities ( $q_m$ ) obtained in this study were 23.08 mg/g for Cu(II) and 18.78 mg/g for Ni(II). The values of  $q_m$  for the adsorption of Cu(II) were reported to be 19.50 mg/g for activated carbon from *Phaseolus aureus* hulls (Rao et al., 2009), 81.47 mg/g for tanninimmobilised hydrotalcite (Anirudhan and Suchithra, 2008) and 51.51 mg/g for adsorption onto dehydrated wheat bran (Ozer et al., 2004) and 12.4 mmol/kg for cotton cellulose, 14.6 mmol/kg

**Table 5** Thermodynamic parameters for the adsorption of Cu(II) and Ni(II) onto FCAC.

	$\Delta H^0$ (kJ/mol)	$\Delta S^0$ (J/mol K)	$\Delta G^0$ (kJ/mol)			
			293 K	303 K	313 K	323 K
Cu(II)	16.34	85.85	−8.82	−9.68	−10.53	−11.39
Ni(II)	11.47	66.80	−8.10	−8.77	−9.44	−10.11

for sawdust, and 14.8 mmol/kg for short flax fiber (Nikiforova et al., 2010).

The value of nickel(II) uptake was found higher than other reported values in our findings. The values of  $q_m$  for the adsorption of Ni(II) were reported to be 7.49 mg/g for groundnut shells and sawdust (Shukla and Pai, 2005), 2.68 mg/g for the modified pine tree materials (Argun et al., 2005), 15.26 mg/g for tea factory waste (Malkoc and Nuhoglu, 2005).

The comparison of adsorption capacity of FCAC used in this study with others found in the literature showed that the activated carbon from the bast fiber was an effective adsorbent for the removal of Cu(II) and Ni(II) from aqueous solution.

#### 4. Conclusions

The activated carbon prepared from natural fiber after activation with phosphoric acid was employed as a potentially low cost adsorbent for the removal of Cu(II) and Ni(II) ions from aqueous solution. Batch adsorption test showed that the extent of metal ion adsorption was dependent on initial concentration, contact time, pH and temperature. The maximum removal of the metal ions was observed at the pH 4.0 for Cu(II) and pH 5.0 for Ni(II). The high values of correlation coefficients indicated that there was a good agreement between the kinetic data of adsorption and the pseudo-second-order model. The adsorption capacity and other parameters were evaluated using Langmuir, Freundlich, Tempkin and Dubinin–Radushkevich isotherm models. The equilibrium data fitted well with the Langmuir model. The monolayer adsorption capacity was found to be 23.08 mg/g for Cu(II) and 18.78 mg/g for Ni(II) at 30 °C. The adsorption capacity of activated carbon for Cu(II) and Ni(II) was found to be relatively high compared with some other adsorbents reported in the literature. The results of the scale-up study may be evidence for the economic detoxification of Cu(II) and Ni(II) from aqueous systems.

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